TEST REPORT

DATE: 04/15/2013 TEST NUMBER: 156635

LIENT	Unilin A Division of Mohawk Industries, Inc.
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TEST METHOD CONDUCTED	ASTM E662-09 Smoke Density (Flaming) Standard Test Method for
	Specific Optical Density of Smoke Generated by Solid Materials also
	referenced as NFPA 258

DESCRIPTION OF TEST SAMPLE		
IDENTIFICATION	Mohawk 8mm Laminate	
COLOR	Carmaroon Acacia	
CONSTRUCTION	Laminate Flooring	

GENERAL PRINCIPLE

This procedure is designed to measure the specific optical density of smoke generated by the test specimen within a closed chamber. Each specimen is exposed to an electrically heated radiant-energy source positioned to provide a constant irradiance level of 2.5 watts/square cm on the specimen surface. Measurements are recorded through a photometric system employing a vertical beam of light and a photo detector positioned to detect the attenuation of light transmittance caused by smoke accumulation within the chamber. The light transmittance measurements are used to calculate specific optical density, a quantitative value which can be factored to estimate the smoke potential of materials. Two burning conditions can be simulated by the test apparatus. The radiant heating in the absence of ignition is referred to as the Non-Flaming Mode. A flaming combustion in the presence of supporting radiation constitutes the Flaming Mode.

CONDITIONS						
PREDRYING OF TEST SAMPLE	24 Hours at 140° F					
CONDITIONING OF TEST SAMPLE	24 Hours at 70° F and 50% Relative Humidity					
FURNACE VOLTAGE	118 V	IRRADIANCE	2.5 watts/sq cm			
CHAMBER TEMPERATURE	95° F	CHAMBER PRESSURE	3" H ₂ O			
TEST MODE	Flaming					

AVERAGE MAXIMUM DENSITY CORRECTED (Dmc) FLAMII		FLAMING	354
AVERAGE SPECIFIC OPTICAL DENSITY AT 4.0	18		
	Specimen 1	Specimen 2	Specimen 3
Maximum Density (Dm)	384.0	371.0	406.0
Time to Dm (minutes)	14.0	14.0	15.0
Clear Beam (Dc)	33.0	29.0	37.0
Corr. Max Density (Dmc)	351.0	342.0	369.0
Density at 1.5 minutes	1.0	1.0	2.0
Density at 4.0 minutes	19.0	14.0	20.0
Time to 90% Dm (minutes)	12.0	12.0	13.0
Specimen Weight (grams)	42.7	43.5	43.3

^{*} This sample PASSES the requirements of 450 or less.

APPROVED BY:

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714 Glenwood Place Dalton, GA 30721 Phone: 706-226-3283 Fax: 706-226-6787 email: protest@optilink.us